Drum rack and unwinding system



Fig.1 LAGROL drum rack with MOTROL 800 EASY coil and spool winding machine

LAGROL

· Drum rack and unwinding system

Functionality:

The LAGROL drum rack segments consist of two frames each of appropriate height, the necessary cross connectors for the respective segment load as well as of the axle holding fixtures and the axles for the drums. For each further segment only an additional frame is required and the corresponding number of cross connectors, axle holding fixtures and axles. The system is suitable for manual and motorized winding.

This drum rack and unwinding system is ideal for the use in a production line along with the motorized take-ups such as UMROL, MOTROL or AUTOCUT. The solid construction with special and patened axle and / or drum holders and the fact that winders and storage system are well-suited to each other make this system ideal for the above mentioned range of application.

- Variable equipping possibilities
- Customer-specific system
- · High stability
- High surface protection (powder coated)
- · Perfect addition to winders
- Suitable for motorized winding



Drum rack and unwinding system



Fig.3 LAGROL drum rack with TROMPLAT transport and loading tool for drums

Also suitable for motorized winding

Store and wind winding materials comfortable - The perfect combination

MOTROL 800 EASY coil and spool winding machine

The MOTROL 800 Easy is the entry-level model in the machine sector. This motorized ring and drum winding machine is designed for winding coilable material such as cables, pipes, hoses, steel ropes, plastic profiles etc. either as rings or on spools and drums. With the appropriate components such as length measuring device and material cutter, the material can be measured and cut to length. The winding speed is adjustable at the operating desk by means of a rotary potentiometer. The frequency-controlled winding drive allows a smooth winding of the material.

Our unwinders of the type MOTROL or UMROL allow unwinding straight from the stored drums. This is possible due to the solid design as well as to the patented axle holding fixtures with exchangeable brake linings.

» Find more information at MOTROL 800 EASY



Fig.4 MOTROL 800 EASY Coil and spool winding machine



Drum rack and unwinding system

Frames and crossbars

Part No.	Frames	
85300073	Height 2200 mm	
85300074	Height 2500 mm	
85300075	Height 2700 mm	
85300076	Height 3000 mm	
85300077	Height 3300 mm	
85300078	Height 3600 mm	
85300079	Height 3800 mm	
85300080	Height 4100 mm	
85300081	Height 4400 mm	
85300082	Height 4700 mm	
85300083	Height 5200 mm	
85300084	Height 5500 mm	
85300085	Height 5800 mm	
85300086	Height 6000 mm	

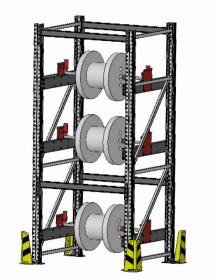


Fig.5 Example drum rack with 1 field

Part No.	Crossbars	Necessary crossbars	Loading capacity	
85300090	870 mm up to Ø 900 mm	Height 2200 mm 1 front, 1 back	max. 3000 kg	
85300091	1170 mm up to Ø 1400 mm	Height 2500 - 4100 mm 2 front, 2 back	max. 3000 kg	
85300092	1370 mm up to Ø 1600 mm	Height 4400 - 5200 mm 3 front, 3 back	max. 4000 kg	
85300093	1570 mm up to Ø 2000 mm	Height 5500 - 6000 mm 4 front 4 back	max 5200 kg	

Frame accessory

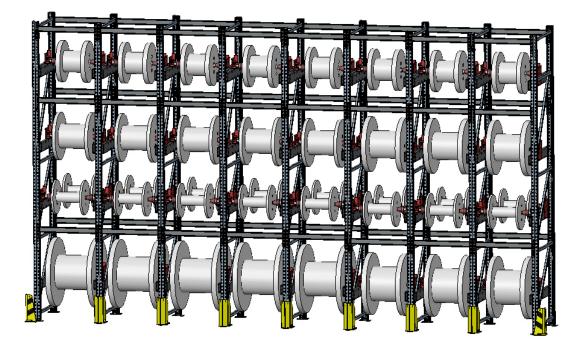
Part No.	Accessory
85300097	Floor anchors (4 pcs. per frame)
85300099	Collision guard, corner (2 pcs. per frame)
85300098	Collision guard, front for drum Ø 900mm
85300115	Collision guard, front for drum Ø 800mm



Fig.6 Collision guard, corner



Fig.7 Collision guard, front







Drum rack and unwinding system

Axle holders / shells

Part No.	Pair of axle holders with retaining tubes excl. brake pads
85300100	LAGROL 1050 mm depth, 2000 kg incl. retaining tubes - 3 holding pos. for single drum allocation
85300105	LAGROL 1050 mm depth, 2000 kg incl. retaining tubes - 5 holding pos. for double drum allocation max. drum Ø600mm

Part No.	Pair of axle holders with retaining tubes incl. brake pads	
85300101	LAGROL 1050 mm depth, 2000 kg incl. retaining tubes - 3 holding pos. for single drum allocation	

Part No.	Pair of axle shells excl. brake pads
85300104	LAGROL pair of axle shells without retaining tubes excl. brake pads

Brake pads for axle holders / shells

Part No. Brake pads for axle holders / shells	
85300103	Brake pads (2 left,2 right) when using drum axle Ø 34mm
85300113	Brake pads (1 left,1 right) when using drum axle Ø 60mm

Drum axle incl. 2 centering cones

Part No.	Drum axle incl. 2 centering cones
85008010	Ø 34 - 840 mm, Loading capacity 1000 kg
85008020	Ø 34 - 1140 mm, Loading capacity 700 kg
85008030	Ø 60 - 1140 mm, Loading capacity 1700 kg
85008040	Ø 60 - 1340 mm, Loading capacity 2000 kg
	Special axles upon request

Clamping tool for cones

Part No.	Clamping tool for cones
85300108	Clamping tool for cones with axle Ø 34 mm
85300109	Clamping tool for cones with axle Ø 60 mm

Drum axle incl. driving pin

Part No.	Drum axle incl. driving pin
Note: For drums whose bores are provided with a steel insert, we recommend to use our special drur axles with driving pin	
85300114	Ø 60 - 1140 mm, Loading capacity 2000 kg
85300110	Ø 60 - 1340 mm, Loading capacity 2000 kg

Indoor use only. Fig.may differ from original.



Fig.9 Pair of axle holders with retaining tubes excl. brake pads (3 pos.) for single drum allocation



Fig.10 Pair of axle shells excl. brake pads



Fig.11 Axle shell incl. brake pad for Ø60 mm axle drum



Fig.12 Brake pads for axle drum Ø34 mm



Fig.13 Brake pad for axle drum Ø60 mm



Fig.14 Drum axle incl. 2 cones



Fig.15 Clamping tools for cones



Fig.16 Drum axle incl. driving pin



Drum rack and unwinding system

Cable trailing system for LAGROL

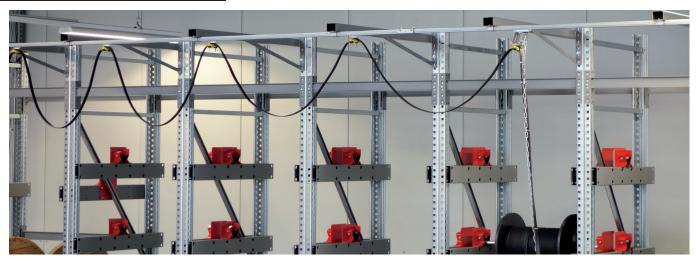


Fig.17 Cable trailing system for rack mounting

Cable trailing system with flat cable for rack mounting / ceiling mounting 230V/400V / 16A

Functionality:

The components of the cable trailing system are made of galvanized steel. The ball-bearing rollers assure smooth and trouble-free running in a special profile rail. The cables are gently clamped by neoprene rubber plates. A specially shaped pressure-reducing piece prevents the cable from getting kinked at the clamping point. The system is mounted on the associated carrying arms on Kabelmat drum rack and unwinding system LAGROL.

Basic equipment:

- U-profile rail with holder for rack mounting
- Cable trolley with clamping device for flat cables
- Buffer for cable carrier left / right
- Discharging terminal
- Stopper
- · Terminal box for wall mounting to connect main supply
- Flat cable with plug to supply the machine with power

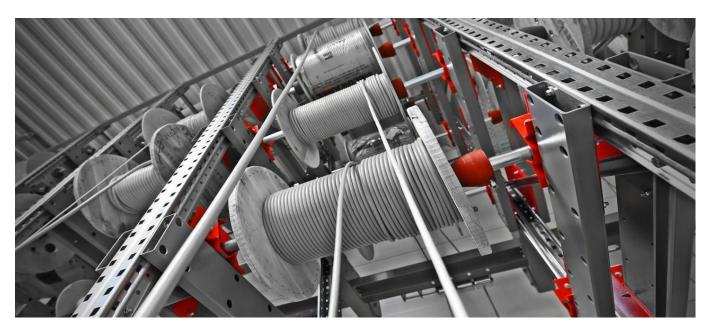


Fig. 18 LAGROL drum rack

